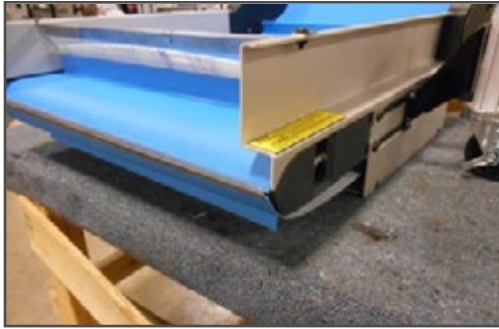


## EA Conveyor

### 2X-45-11 Water Guard Installation Instructions



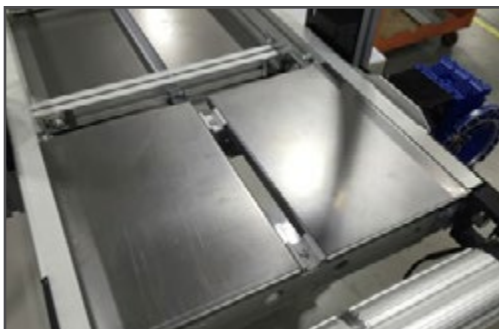
(Fig. 1)



(Fig. 2)



(Fig. 3)



(Fig. 4)

1. Run conveyor until belt lacing is at the drive pulley. (If possible remove rails, this will allow for easier removal and re-installation of the belt.) (Fig. 1)
2. Tighten take up bolts at the tail pulley to provide slack in the conveyor belt. (Fig. 2)
3. Remove lacing pin from belt and slide belt back exposing the drive end slide trays. (Fig. 3 & 4)

## EA Conveyor 2X-45-11 Water Guard Installation Instructions



(Fig. 5)

4. Remove (2) ¼-20 tapered screws holding the tray clamps in place. Remove the (2) clamps. They may require being tapped loose with a hammer. Remove both short trays. (Fig. 5)

5. Pre-fit the water guard in place. They usually require some trimming to fit properly. (Fig. 6 & 7)

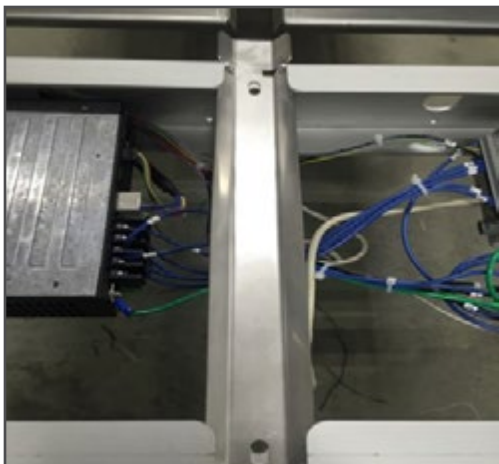


(Fig. 6)

6. Install fitted water guard in place. This will require twisting the guard into place by starting the non-slotted end first and then rolling the slotted end under the rail. Confirm proper alignment of bolt holes. (Fig 8)



(Fig. 7)



(Fig. 8)

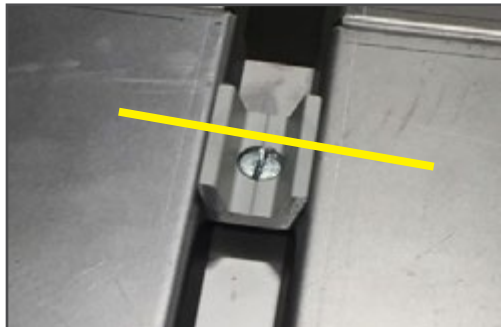
## EA Conveyor 2X-45-11 Water Guard Installation Instructions



(Fig. 9)



(Fig. 10)



(Fig. 11)

7. Reinstall the slide trays and bolt in place using previously removed clamps and screws. (Fig. 9)
8. After initially tightening the screws it will be necessary to strike the clamps with a dead blow hammer to properly “seat” the clamps. (Fig. 10)
9. Finish tightening both screws. Confirm clamps are properly seated and do not extend above the slide tray surface. This can be confirmed with any straight object laid across the slide trays. (Fig. 11)
10. Unit is ready to be re-assembled. Refer to the EA Operators Manual for belt installation and tensioning instructions.