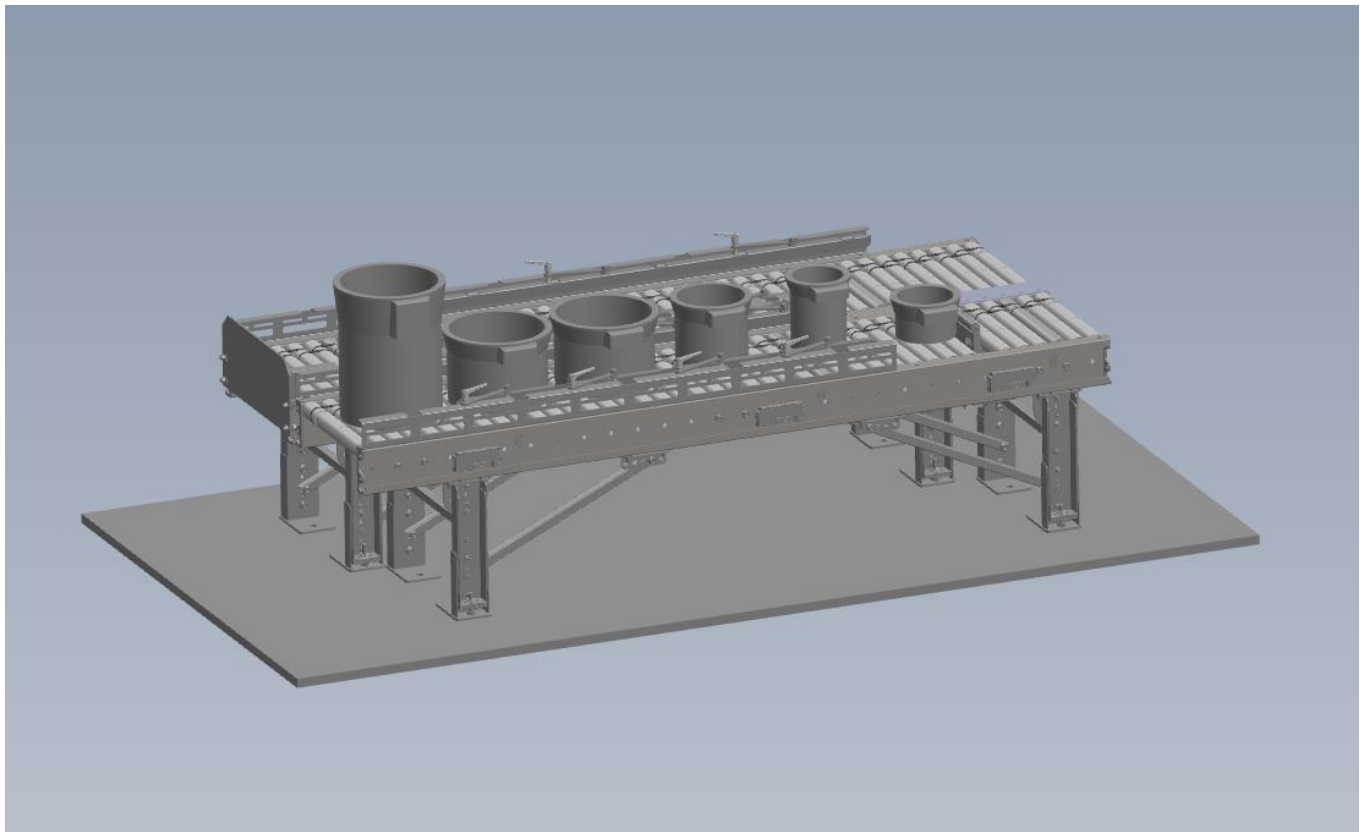
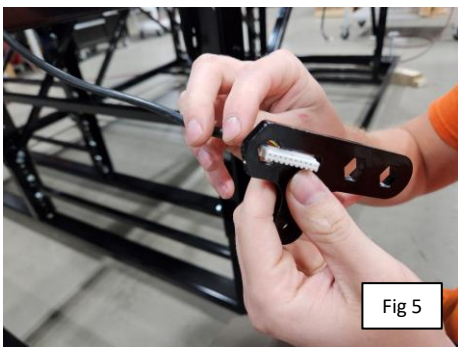
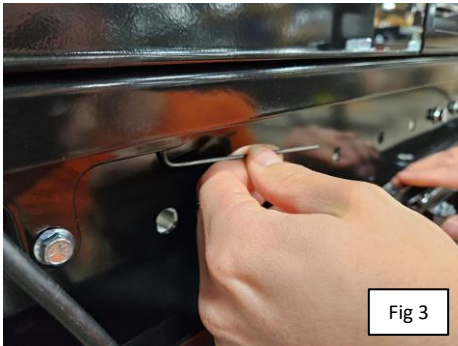
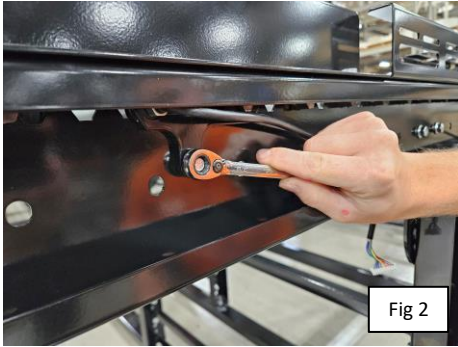
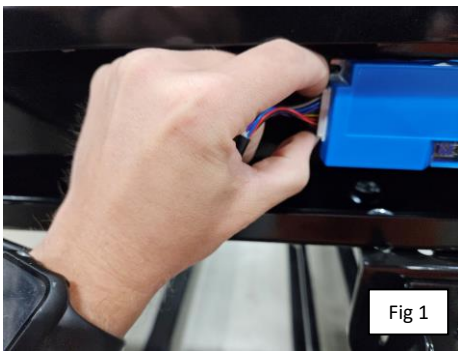




## PRBC POWER ROLLER REMOVAL





1. Dis-connect coupler from driver. (Fig 1).
2. Remove the locking bracket by removing the lower bolt (Fig 2) and loosening the set screws at each roller. Total of 3 set screws. (Fig 3)
3. Slide locking bracket out from frame edge and off the coupler wire. (Fig 4&5)



Fig 6

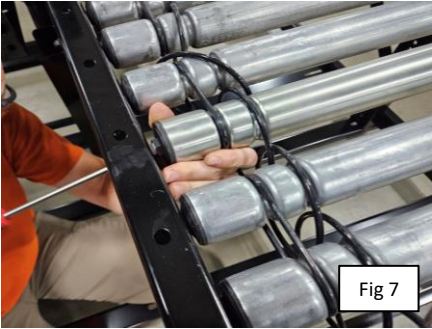


Fig 7



Fig 8

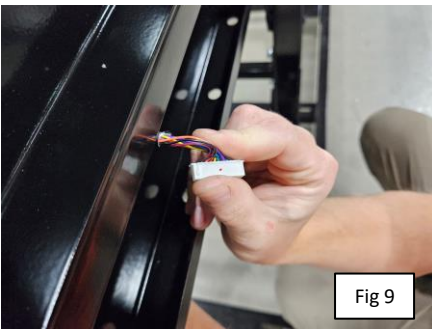


Fig 9

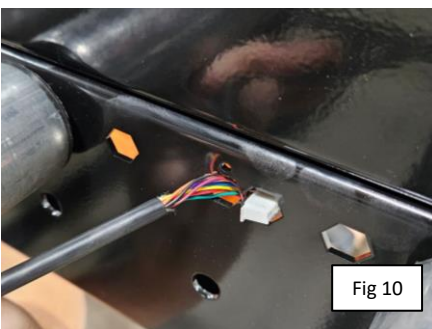


Fig 10

4. Go to opposite side of the frame and push drive roller over, then with a punch or screwdriver push hex shaft in allowing it to move inside the frame.(Fig 6&7) **Use caution as pushing too hard will cause damage to the internal components.**

5. Slide the roller to the front and back of the conveyor to remove belts. (Fig 8)

6. Roller will now be removed by raising the non drive end up out of the frame.

7. The drive wire connector will need to be turned 90 degrees to the wire to allow removal through the double punched hole (Fig 9&10)