

Section III. Assembly & Installation Instructions

Extruded Aluminum Conveyor Angle Adjustment (EAK, EAR, EAZ)

(Fig. L1)

To achieve the many angles of incline on EAK, EAR, and EAZ Conveyors:

1. Loosen leg bracket stop on each side. (Fig. L1)
2. Loosen leg knee brace on each side. (Fig. L2 & L3)



(Fig. L2)



(Fig. L3)

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(Fig. L4)



(Fig. L5)



(Fig. L6)

3. Loosen (3) bolts in leg bracket on each side. (Fig. L4)
4. Loosen slot bolt in transition guards. (Fig. L5)
5. Loosen (3) bolts in transition angle brackets on each side. (Fig. L6)
6. Set desired angle and belt height.*
7. Tighten bolts in transition angle brackets.
8. Tighten bolts in leg bracket.
9. Tighten leg knee brace.
10. Set stop against the bottom of the leg bracket and tighten bolt.

NOTE: Legs should be kept at a 90 degree vertical position for best support.

*All adjustments must be made while supporting conveyor with overhead hoist or equivalent. Failure to do so could cause damage to the conveyor or bodily harm.