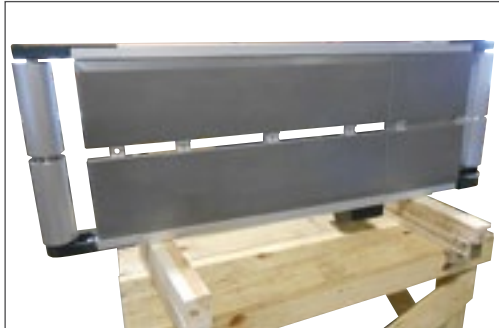


## Section III. Assembly & Installation Instructions

### Continuous Belt Installation for Extruded Aluminum Conveyors

For the initial re-assembly or worn belt replacement, the conveyor must be set with the drive side down to allow belt removal and installation.



(Fig. B1)

1. Support conveyor and remove all leg sets, leg plates, and rails from the conveyor opposite the drive section. (Fig. B1)
2. Tighten the take-up bolts in the tail section of the conveyor moving the take-ups as far in as possible. (Fig. B2)
3. Remove / install belt over open side of the conveyor. (Fig. B3)



(Fig. B2)



(Fig. B3)

## Section III. Assembly &amp; Installation Instructions

**Continuous Belt Installation for Extruded Aluminum Conveyors**

(Fig. B4)

4. Insure that the center v-guide of the belt is seated into the groove on the drive and idler. (Fig. B4)
5. Reset belt tension as required. Refer to the belt setting method on page 13.
6. Re-install all rails, leg plates, and legs as required.