

## Section IV. Electrics

**! CAUTION**

Before working on any electrical circuits, panels, or motors, turn the equipment main disconnect device or Manual Starter "OFF", lock it when applicable, or remove power cord from receptacle.

**! CAUTION**

Failure to follow this instruction may result in death or serious personal shock injury!

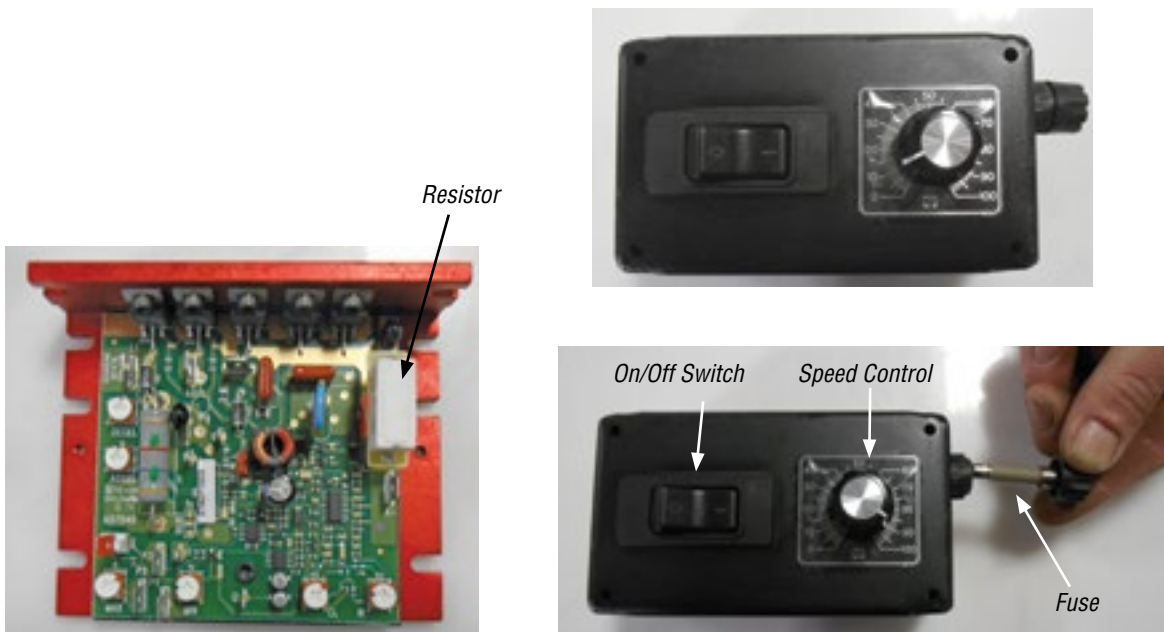


(Fig. Q1)

**! CAUTION**

Refer to the serial plate on the conveyor for suitable power sources. (Fig. Q1) Make sure the power switch is in the "off" position before connecting the power. For conveyors that require 110 volt single-phase, a power cord and three-prong plug are provided. For 220 volt single-phase, customer must supply a plug. On all three-phase applications, customer must supply cord and plug, or hard-wire into the power switch. Check to make sure all power connections meet National and Local electrical codes.

## Early Style - External Mounted Control with Internal Board



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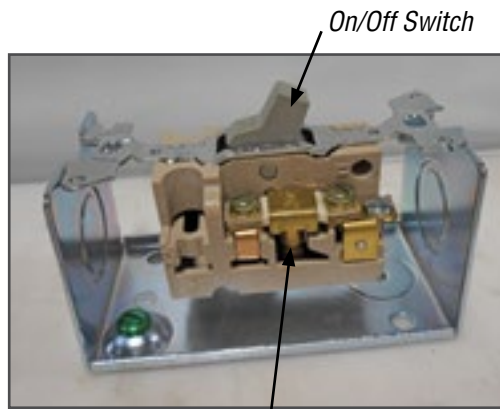
Later Style - External Mounted Control with External Board



Speed Control      On/Off Switch



Fuse      Resistor



On/Off Switch  
Heater