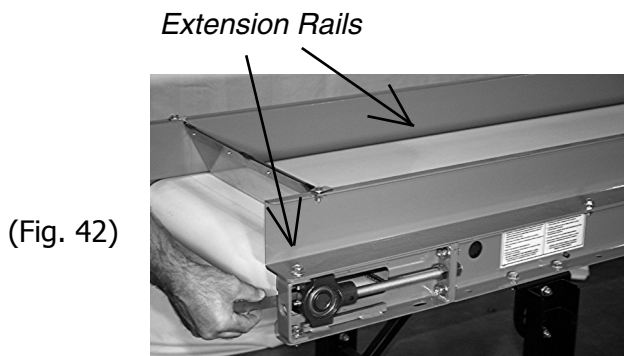
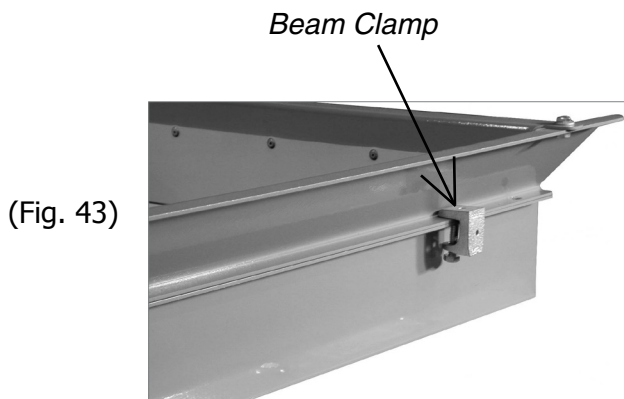


SECTION III. ASSEMBLY & INSTALLATION INSTRUCTIONS CON'T.

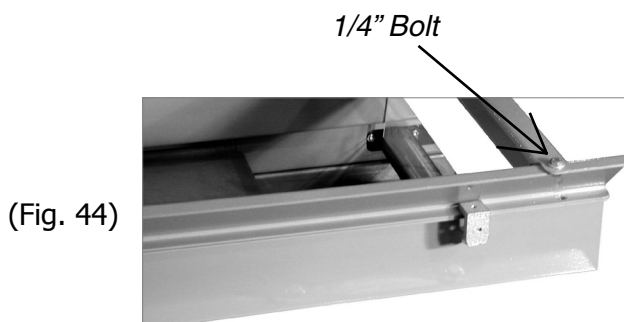
Extension Rail Installation



To install extension rails, the conveyor will have to be equipped with standard rails. The extension rails will either bolt or clamp to the top lip of the standard rails. A standard extension rail package consists of a set of rails, and a back rail. They can be clamped or bolted in place, depending on customer preference. (Fig. 42)



Extension rails are designed to keep product on the conveyor by extending the standard side rails. They are normally mounted on the infeed end of the conveyor.



Mount the extension rails to the side rails using the beam clamps supplied. If you choose to bolt the extension rails on, a drill will be required to drill holes for the bolts. (Fig. 43)

After both extension rails are mounted, bolt the back end rail in place using $\frac{1}{4}$ " bolts supplied. Make sure both the end rail and the end rail flapper line up with each other. The belting on the end rail should come down over the end flapper to close up any gap. (Fig. 44)