

## SECTION III. ASSEMBLY & INSTALLATION INSTRUCTIONS CON'T.

### Hopper Installation

(Fig. 39)



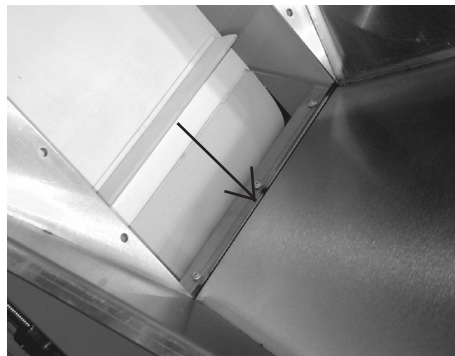
If the conveyor is equipped with a standard hopper and is shipped with hopper not installed, the hopper will need to be bolted on. (Fig. 39)

(Fig. 40)



Mounting holes for the hopper are usually pre-drilled in the rails at the factory. Simply line the holes in the hopper up with holes in the rails and bolt them into place by using 1/4" bolts supplied. If the rails are not pre-drilled and the hopper needs to be installed, line the back bottom edge of the hopper up with the 1/4" rod on the end flapper and mark holes on the rails. Remove the hopper and drill holes for 1/4" bolts. Install the hopper after all holes have been drilled. (Fig. 40)

(Fig. 41)



**⚠ NOTE:** Back bottom edge of the hopper should line up with the 1/4" rod on the end flapper. (Fig. 41) This will keep the gap between the hopper and end flapper to a minimum.