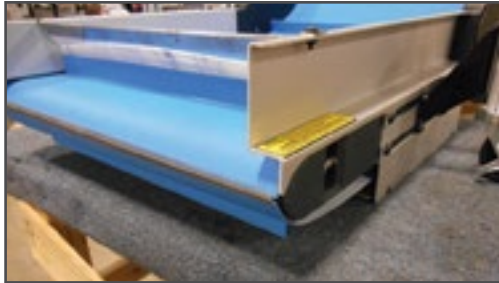


Section III. Assembly & Installation Instructions

Pulley Removal and Installation - Tail Pulley (laced belt)

(Fig. E1)

1. Run conveyor until lacing is at tail pulley. (Fig. E1)

2. Tighten take-up bolts pulling take ups into the frame. (Fig. E2)

3. Remove lacing pin and allow belt to move away from pulley. (Fig. E3)



(Fig. E2)

4. Loosen the set screw in the end of each take-up. (Fig. E4)



(Fig. E3)



(Fig. E4)

Section III. Assembly & Installation Instructions

Pulley Removal and Installation - Tail Pulley (laced belt)



(Fig. E5)



(Fig. E6)



(Fig. E7)

5. Loosen the take up bolts until the take up can be slid from the main frame. (Use caution as the take-ups are loaded with spring pressure from the adjustment springs.) (Fig. E5 & E6)
6. Remove the bolts, washers, and springs from the take-ups. (Fig. E7)

Section III. Assembly & Installation Instructions

Pulley Removal and Installation - Tail Pulley (laced belt)

(Fig. E8)

7. Slide take-ups off pulley shaft. (Fig. E8)
8. Remove pulley spacers. (Fig. E9)
9. Pulley, bearings, or shaft may be replaced at this time.
10. Re-install in reverse order. Use serviceable threadlock on take-up set screws during re-assembly.



(Fig. E9)