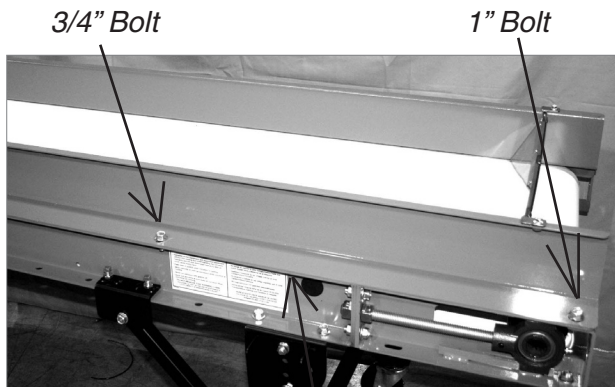


## SECTION III. ASSEMBLY & INSTALLATION INSTRUCTIONS CON'T.

### Rail Installation



(Fig. 34)



(Fig. 35) *Rail Flush with Edge of Frame*

Most conveyors come with a set of side rails installed. If, for some reason, the side rails are shipped unattached, you will need to install them. Belt installation is made easier by installing the side rails AFTER the belt is installed. (Fig. 34)

Bolt the side rails to the frame using  $\frac{3}{4}$ " long bolts in every hole except the last one at the end of the conveyor. Use 1" long bolts at the end of the conveyor to bolt through the rail, frame, and take-up end bracket on RM Style Conveyors. On standard side rail installation, the edge of the rails should line up with the edge of the frame. (Fig. 35)

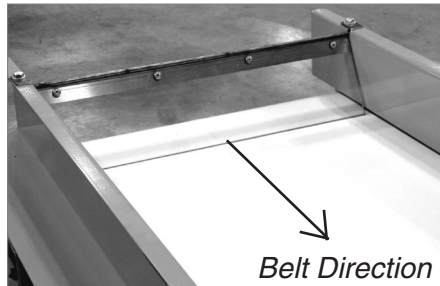
After side rails are bolted in place, the end flapper is ready to be installed.

**!** **NOTE:** DO NOT install end flapper on conveyors equipped with reversing. The end flapper keeps product from rolling or falling out the infeed end of the conveyor.

## SECTION III. ASSEMBLY & INSTALLATION INSTRUCTIONS CON'T.

### Rail Installation

(Fig. 36)



When installing the end flapper, make sure it is installed at the end of the conveyor where the belt is running away from you (infeed end).

(Fig. 36)

(Fig. 37)



The end flapper is equipped with a 1/4" rod extended out past the end of the flapper. Locate the 1/4" slots in the side rails at the infeed end of the conveyor and snap the end flapper into place. It may be necessary to spring the rails apart to snap the flapper into place. (Fig. 37)

(Fig. 38)



Install retaining clips over the end flapper using 1/4" bolts and nuts supplied. (Fig. 38)