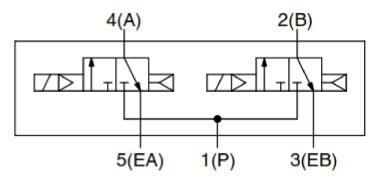


ZONE 1 & ZONE 2 - PNEUMATIC DIAGRAM FOR GRIPPERS 5 PORT/2 POSITION, DOUBLE SOLENOID (BISTABLE) VALVE



ZONE 3 - PNEUMATIC DIAGRAM FOR BLOW-OFF(S)
DUAL 3 PORT/2 POSITION, N.C. SINGLE SOLENOID (MONOSTABLE) VALVE
(COMBINED: 5 PORT/4 POSITION, DOUBLE SOLENOID)



APPLICATIONS ENGINEERING

Q# 2802 3-Zone Valve Kit

End - Of - Arm - Tooling 3D Design Assistance

 VALVE FUNCTION
 PROJECT: Q# 2802
 Rev 0
 SCALE: NTS

 DIMENSIONS mm[in]
 DRAWN BY: CROONEY
 DATE: 2/4/2021
 SHEET 2 OF 3

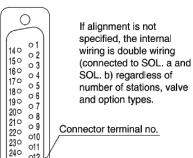
3-Zone Valve Wiring Diagram

	Lead Wire Col Dot/Tracker Ma	Terminal No.	Function
Zone 1	Black	1 (Sol. A)	Gripper 1 - CLOSED (24Vdc, Momentary Signal)
20110 1	Yellow/Black	14 (Sol. B)	Gripper 1 - OPEN (24Vdc, Momentary Signal)
Zone 2	Brown	2 (Sol. A)	Gripper 2 - CLOSED (24Vdc, Momentary Signal)
Zone 2	Pink/Black	15 (Sol. B)	Gripper 2 - OPEN (24Vdc, Momentary Signal)
Zone 3	Red	3 (Sol. A)	Blow-off 1 - ON (24Vdc, Maintained Signal)
Zone 3	Blue/White	16 (Sol. B)	Blow-off 2 - ON (24Vdc, Maintained Signal)
COM.	Orange/Red	13	0Vdc - Negative Common

Quick #2802 (P/N: CRA-JSY1-P3Z-2)

D-sub connector

012 250 013



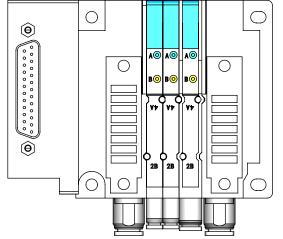


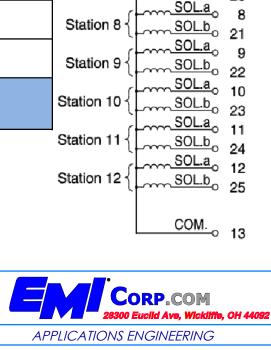
0

0

0

0





Terminal no.

2

SOL.b

SOL.a

SOL.b

SOL.a

SOL.b SOL.a SOL.b

SOL a SOL.b

SOL.a SOLb

Station 1

Station 2

Station 3

Station 4

Station 5

Station 6

Station 7

Q# 2802 3-Zone Valve Kit Tooling 3D Design Assistance

	Lifta - Of - Affit - Tooling 3D Design Assistance				
WIRE DIAGRAM	project: Q# 2802	Rev 0	SCALE: NTS		
DIMENSIONS mm[in]	drawn by: CRooney	DATE:2/4/2021	SHEET 3 OF 3		